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Owner's Resources | Mercury Marine

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basic maintenance to a more in-depth service and repair.

Mercury Outboard Repair Manuals
Page 1 SERVICE MANUAL MODELS
40·50·55·60 With Serial Numbers
United States 0G531301 and
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Mercury/Mariner 9.9 HP
(1995-2006) Mercury/Mariner 15
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50 HP (1995-2006)

Mercury/Mariner 75 HP

(1995-2006) Mercury/Mariner 90

HP (1995-2006) Does not cover

60 HP models.

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LUBRICATION, MAINTENANCE

AND TUNE-UP ENGINE TOP END

ENGINE LOWER END CLUTCH AND

EXTERNAL SHIFT MECHANISM

TRANSMISSION AND INTERNAL

SHIFT MECHANISM FUEL,

EMISSION CONTROL AND

EXHAUST SYSTEMS ELECTRICAL

SYSTEM COOLING SYSTEM

WHEELS, TIRES AND DRIVE CHAIN

FRONT SUSPENSION AND

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BRAKES BODY AND FRAME COLOR

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Mercury/Mariner 2.5 - 60 HP Two-Stroke Outboard Service and Repair Manuals, 1998-2006

B725 This manual covers seventeen Mercury/Mariner 2-stroke outboard motors ranging from 2.5 HP to 60 HP. Clymer Marine and PWC manuals are the #1 source for DIY maintenance, troubleshooting and repair. With step-by-step procedures combined with detailed photography and extensive use of exploded parts views, Clymer manuals are a must-have tool for the do-it-yourselfer. Models Covered: Mercury/Mariner 2.5 HP (1998-2006) Mercury/Mariner 3.3 HP (1998-2006) Mercury/Mariner 4 HP (1998-2006) Mercury/Mariner 5 HP

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HP (1998-2006) Mercury/Mariner
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Mercury/Mariner 25 HP

(1998-2006) Mercury/Mariner 30
HP (1998-2006) Mercury/Mariner
40 HP (1998-2006)

Mercury/Mariner 50 HP

(1998-2006) Mercury/Mariner 60
HP (1998-2006) Mercury/Mariner
20 Jet (1998-2006)

Mercury/Mariner 30 Jet

(1998-2006) Mercury/Mariner 45
Jet (1998-2006)

2.5 HP, 3.3 HP, 4 HP, 5 HP, 6 HP,
8 HP, 9.9 HP, 15 HP, 20 HP, 20 Jet,
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Provides a guide to the Mercury outboard motor, featuring step-by-step illustrated procedures, trouble-shooting, and wire diagrams.

General information, timing, maintenance, ignition, trim and tilt, remote control, fuel injection and other topics about outboards.

3.9 HP, 4 HP, 6 HP, 7.5 HP, 9.8 HP, 20 HP, 35 HP, 40 HP, 50 HP, 65 HP, 80 HP, 85 HP, 90 HP, 95

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